

MEL Steam Boiler

Save Gas/Oil Costs and Natural Resources



MODERN ERECTION LTD.

Committed to Quality Product & Reliable Service

BOILER

WHY YOU SHOULD BUY BOILER FROM MODERN ERECTION LTD,

- The most experienced boiler maker since 1983.
- Pioneer boiler manufacturer in the country, Over 2500 boilers manufactured and now operating in the country
- Government of Bangladesh Inspection authority certified boiler (as per BBR code)
- High quality boiler, Comparable to any other foreign origin
- Assembled with components imported from USA, UK, EU etc.
- Technical support & regular Maintenance/Service by experienced and skilled service team
- Guaranteed round the clock after sales service
- Spare parts readily available from large stock
- Guaranteed steam output
- High efficiency i.e. Less fuel consumption
- Available service boiler
- Quality workmanship
- One year warranty
- Compact improved design
- Quick delivery
- Long life
- Trouble free operation ensures less down time
- Additional safety feature

TUBELESS STEAM BOILER

DURABILITY

 Cooler furnace gases are located at the bottom of the vessel where scale is most likely to occur.
 Baking of scale is alleviated.

RELIABILITY

- The furnace crown is water cooled, eliminating troublesome refractory breakdown inherent in units of inferior design.
- No fire tubes, water coils or "in the fire" mud rings to burnout.

EASIER SERVICE

- Fireside fin access in top and bottom.
- Access opening above feedwater inlet for easy cleaning.
- Thought fully engineered with the owner in mind.
- No heavy doors or covers to complicate service procedures.

SAFETY

- Electrical components are located away from the floor, helping eliminate the possibility of water comming in contact with electricity.
- Factory tested & checked for optimum operating efficiency.
- All models subjected to 5 stage inspection by Bangladesh Boiler Inspecting authurity during manufacture.

SIMPLE INSTALLTION

- · Unit is skid mounted for easy handling.
- Factory wired with wiring schmatic included in the manual.
- Efficient and space saving layout.

MORE STEAM STORAGE

- Capacity to handle swing and spike loads quick recovery quick response.
- The larger steam-release surface is calmer, reducing carry over of unevaporated water.
- The resulting drier steam also reduces system scaling.
- In addition, dry steam helps to elimenate unnecessary extra condensate. Energy and fuel are saved. Long life result.



Model		MEL 150TL-100N	MEL 250TL-100N	MEL 350TL-100N	MEL 500TL-100N	
Boiler Capacity F	&A 100° C	Kg/hr	150	250	350	500
Maximum Workin	g Pressure	Psi	100	100	100	100
Design Pressure		Psi	150	150	150	150
Heating Surface		Sq.m	4.28	4.68	4.97	6.53
Fuel Consumption Natural Gas Light Oil (HSD)		SCMH LPH	10.6 11	17.6 18	24.8 26	35.2 37
Vol of Water at N	N L	Lit	178	195	209	317
Boiler Weight Dry		Kg	1360	1480	1520	2300
Boiler Weight NWL		Kg	1538	1675	1729	2617
Safety Valve		mm	25	25	25	40
Main Steam Valve		mm	25	25	40	40
Blow down Valve		mm	25	25	25	40
Chimney outlet		mm	200	200	200	250
Power	Burner	Kw	0.125	0.25	0.25	0.75
i owei	eed Water Pump	Kw	0.75	1.5	1.5	1.5
Dimension	A B C D E	mm mm mm mm	843 1585 1794 1382 1300	843 1740 2049 1382 1300	843 = W 1850 2159 = H • 1382 1300 = L	1025 2110 2319 1486 1455

VERTICAL WATER TUBE BOILER

DESIGN

As per Bangladesh Boiler Regulations.

BOILER BODY

Imported Boiler Grade Steel and tube.

OPERATION

Fully automatic control.

WATER LEVEL CONTROLS

High/low level control for feed water pump operation and extra low level for burner cut off.

RUDNER

Complete packaged burner for on/off operation.

INSULATION AND FINISHING

The boiler shall be insulated with 50mm thick rockwool and claded with painted powder coated metalic sheet.

SAFETY

Against over pressure, low water level, no air flow to burner and power failure.

CONSTURCTION

Packaged Vertical Water Tube Boiler.

PRESSURE CONTROLS

For control of burner with set pressure limit.

BOILER FEED WATER PUMP

Suitable for working at high pressure.

CONTROL PANEL

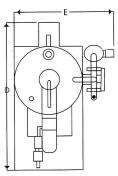
Mounted on the boiler casing, comprising of all foreign components.

EFFICIENCY

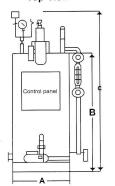
Fuel to steam efficiency 91% at high heat value.

AFTER SALES SERVICE

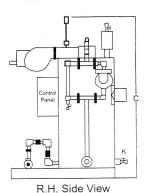
All our steam boiler are baked by our nationwide team of service technicians. Service include commissioning, maintenance contracts, breakdown calls, boiler/burner servicing and routine maintenance Spares of all make/brand are available through our customer service depertment.

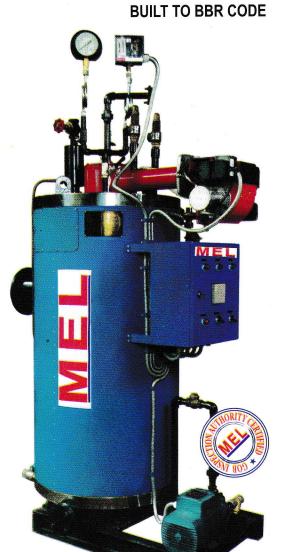


Top View



Front View





Model		MEL 60WT	MEL 100WT	MEL 150WT	MEL 250WT
Boiler Capacity F&A 100° C Kg/hr		60	100	150	250
	Psi	50	100	100	100
	Psi	75	150	150	150
Design Pressure Heating Surface		1.43	3.15	5.09	8.65
Natural Gas	SCMH	4.2	7.05	10.06	17.6
Light Oil (HSD)	LPH	÷	7.4	11	18
VL .	Lit	17	57	125	164
Boiler Weight Dry		250	480	650	850
Boiler Weight NWL		267	537	734	1014
	mm	20	25	25	25
	mm	20	25	25	25
	mm	25	25	25	25
	mm	100	150	150	150
Burner	Kw	0.37	0.75	0.75	0.75
Feed Water Pump	Kw	0.75	0.75	1.1	1.12
A B	mm mm	452 1320	615 1460	700 1484	900 1517 1864
C D	mm mm	1680 1010 750	1090	1831 • 1200 829	1300 1029
	Natural Gas Light Oil (HSD) NL Burner Feed Water Pump A B C	Pressure Psi Psi Sq.m Natural Gas Light Oil (HSD) LPH Kg L Kg mm mm mm mm Burner Kw Feed Water Pump B mm B mm B mm C mm pm mm mm mm B mm	Natural Gas SCMH Lit 17 Kg 250 Mm 20 Mm 25 Mm 100 Mm 1320 C Mm 1320 C Mm 100 Mm 1010 C Mm 1010 C Mm 100 C Mm Mm 100 C Mm Mm Mm Mm Mm Mm Mm	Natural Gas Light Oil (HSD) Lit 17 57 Label Light Oil (HSD) Lit 17 150 Label Light Oil (HSD) Lit 17 57 Label Light Oil (HSD) Lit 17 Label Light Oil (HSD) Lit 17 57 Label Light Oil (HSD) Lit 17 Labe Light Oil (HSD) Lit 17 Label Light Oil (HSD) Lit 17	A 100° C Kg/hr 60 100 150 100 150 100 100 150

ELECTRIC STEAM GENERATOR

Modern Erection Limited has successfully created a powerful, compact electric Steam Generator achieving high mobility and space saving dimensions. An ideal Electric Steam Generator which supplies dry steam wherever and whenever needed.

FEATURES

- Simple and easy operation.
- High Efficiency.
- Compact in size.
- Safety against pressure, low water.
- Full Automatic controls.
- Auto Feed Water Pump.
- Power saving stainless steel electric heater.
- Always ready for instant operation.



Techinical Specification of MEL Electric Boiler

Items	UNIT	MEL-ESG-9A	MEL-ESG-18A	MEL-ESG-27A	MEL-ESG-36A
Electric Heater	KW	9	18	27	36
Power Connection, AC (Voltage/Phase/Frequency)	V/Ph/Hz	415/3/50	415/3/50	415/3/50	415/3/50
Maximum Steam Production (F & A 100° C)	kg/hr	12	24	36	415/3/50
Maximum Working Pressure	psig	30	30	30	
Test Pressure	psig	100	100	100	30
Total Water Voume at High Level	litre	18	18	20	100
Steam Outlet Size	inch	1/2	1/2	1/2	22
Safety Valve Size	inch	1/2	1/2		3/4
Feed Water Inlet Size	inch	1/2	1/2	3/4	3/4
Blow Down Outlet Size	inch	1/2		1/2	1/2
Electric Power Utilization			1/2	3/4	3/4
Pressure Control		One step	Two steps	Two steps	Two steps
Low Water Level		Full Auto	Full Auto	Full Auto	Full Auto
Water Feeding		Auto cut off	Auto cut off	Auto cut off	Auto cut off
		Full Auto	Full Auto	Full Auto	Full Auto
Length	mm	520	520	520	520
Width	mm	460	460	460	460
Height	mm	775	975	1145	
Total Empty Weight (approx.)	kg	130	140		1145
Operating Weight (approx.)	kg	152	162	165 201	170 207

CONSTRUCTION / DESIGN

Most advanced design based on many years of experience on boiler works. Fully welded construction with proper materials suitable for boiler considered along with adequate safety factors. Each electric Steam Generator is subjected to pressure test.

ELECTRIC HEATER:

High quality stainless steel flanged immersion heater from Singapore are used.

WATER LEVEL CONTROLS

Water level controls coverig extra low, low & high water level and feed pump control are fitted on the Electric Steam Generator for automatic operation.

CONTROL PANEL

A control panel housing starters, fuses, WLC alarm bells and lights are bracketed to the front side.

MOUNTINGS

A full set of high quality steam and water mountings comprising safety valve, stop valve, blow down valve, feed check valve, water gauge assembly, pressure gauge, pressostat are supplied and fitted to each Electric Steam Generator.

SAFETY DEVICES

The Electric Steam Generator is pro-vided with a ful proof safety devices such as against over pressure, low water lavel, power failure etc.

Because of constant endeavour for improvement the above data may vary from these quoted above and are therefore subjected to confirmation.

HURST BOILER



USA ORIGIN

Standard Steam Trim

- Operating & limit pressure control
- Modulating pressure control (when appl.)
- · Water column with gauge glass probe type combination low water cut-off & pump control (not shown)
- · Probe type auxiliary low water cut-off with manual reset
- · Water column drain valve
- Safety relief valve (s) per ASME Code
- Steam Gauge Stack Thermometer

Standard Water Trim

- Operating & limit pressure control
- Modulating pressure control (when appl)
- · Low water cut-off control with manual reset
- · Combination pressure, temperature gauge
- Hot water return baffle for shock resistance
- Safety relief valve(s) per ASME Code
- Stack thermometer



PACKAGED VERTICAL DESIGN FOUR-PASS HIGH-PRESSURE TUBELESS BOILERS

	BOILER HORSEPOWER		6	10	15	20	25	30	40	50	60	70	80	100
	STEAM FROM & AT 212° F OUTPUT	LBS./HR. KG./HR.	207 94	345 156	518 235	690 313	863 391	1035 469	1380 626	1725 782	2070 939	2415 1095	2760 1252	3550 1565
	GROSS OUTPUT	(MBH), BTU X 1000 KCAL X 1000	201 51	335 84	502 127	670 169	837 211	1004 253	1339 337	1674 422	2009 506	2343 590	2678 675	3348 844
	INPUT REQUIRED	BTU X 1000 KCAL X 1000	251 63.3	418 105	628 158	837 211	1046 264	1255 316	1674 422	292 527	2511 633	2929 738	3348 844	4184 1054
	FIRING RATE NAT. GAS 1000BTU/FT	FT 3 X HR M 3 X HR	251 7.1	418 11.8	628 17.8	837 23.7	1046 29.6	1255 35.5	1674 47.4	2092 59.2	2511 71.1	2929 82.9	3348 94.8	4184 118.5
	FIRING RATE LP. GAS 91,500BTU/GAL.	GPL LPH	2.7 10.4	4.6 17.3	6.9 26	9.1 34.6	11.4 43.3	13.7 51.9	18.3 69.2	22.9 86.6	27.4 103.9	32 121.2	36.6 138.5	45.7 173.1
	FIRING RATE #2 OIL 140,000BTU/GAL.	GPL LPH	1.8 6.8	3 11.3	4.5 17	6 22.6	7.5 28.3	9 33.9	12 45.3	14.9 56.6	17.9 67.9	20.9 79.2	23.9 90.5	29.9 113.1
Α	STEAM OUTPUT HIGH PRESSURE	IN. MM	1 25	1 25	1 25	1 25	1.25 32	1.5 38	2 51	2.5 64	2.5 64	2.5 64	2.5 64	3 76
A	STEAM OUTPUT LOW PRESSURE	IN. MM	2 51	2 51	2 51	3 76	3 76	4 102	4 102	6 152	6 152	6 152	6 152	6 152
В	BLOW DOWN HIGH PRESSURE	IN. MM	1 25	1 25	1 25	1 25	1 25	1.25 32	1.25 32	1.25 32	1.25 32	1.25 32	1.25 32	1.25 32
В	BLOW DOWN LOW PRESSURE	IN. MM	1 25	1 25	1 25	1 25	1 25	1.25 32	1.25 32	1.25 32	1.25 32	1.5 38	1.5 38	1.25 38
С	FEED WATER	IN. MM	0.75 19	0.75 19	0.75 19	0.79 19	0.79 19	1 25	1 25	1 25	1 25	1 25	1 25	1.25 32
D	STACK DIA.	iN. MM	8 203	8 203	8 203	8 203	8 203	10 254	12 305	12 305	12 305	14 356	14 356	14 356
Ε	STACK HIGH	IN. MM	52 1321	52 1321	58 1473	64 1626	64 1626	63 1600	73 1854	83 2108	.2108	82 2083	82 2083	82 2083
F	WIDTH WITHOUT TRIM	IN. MM	35.2 894	35.2 894	35.2 894	35.2 894	35.2 894	41 1041	50 1270	59 1489	59 1489	68 1727	68 1727	78.2 1986
G	WIDTH WITH TRIM	IN. MM	42 1067	42 1067	42 1067	42 1067	42 1067	47 1194	55 1397	63 1600	63 1600	72 1829	72 1829	82 2083
н	OVERALL HEIGHT	IN. MM	79 2007	79 2007	85 2159	85 2159	85 2159	85 2159	93 2362	1005 2667	1005 2667	106 2692	106 2692	110 2794
1	HEIGHT WITHOUT TRIM	IN. MM	65 1651	65 1651	71 1803	77 1956	77 1956	77 1956	88 2235	99 2515	99 2515	99 2515	99 2515	110 2794 99 2515 127 3226
J	LENGTH	IN. MM	60 1524	60 1524	60 1524	60 1524	60 1524	78 1981	87 2210	115 2921	115 2921	120 3048	120 3048	127 3226
	WATER CAP. @ NWL	GALS. LITERS	48 182	48 182	54 204	54 204	54 204	73 276	118 447	- 151 572	151 572	187 708	187 708	274 1037 581 2199 9100 4128
	WATER CAP. FLOODED	GALS. LITERS	62 235	62 235	68 257	79 299	79 299	113 428	208 · 787	313 1185	313 1185	440 1665	440 1665	581 2199
	SHIPPING WEIGHT	LBS. KG.	1700 771	1700 771	1850 839	1900 862	1900 862	2300 1043	3900 1769	5500 2495	5500 2495	7600 3447	7600 3447	9100 4128

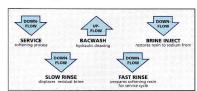
WATER SOFTENER

Applications:

- Boiler Feed Water
- Cooling Water
- Textile Dyeing & Finishing
- Industrial Process Water
- RO Pre-Treatment
- Laboratories
- Residential Apartment
- Office Building
- Commercial Building
- Hotel & Resorts
- Hospital & Clinics
- Restaurants
- Educational Institution

Standard Features

- Packaged unit, ready for installation
- Cost effective high efficiency of operation
- Full Automatic, Semi Automatic & Manual
- High quality virgin strong acid cation resin in sodium form
- Imported pressure tank fabricated of Fiberglass Reinforced Plastic (FRP) with inner lining of polyethylene
- Heavy duty top mounted multi port valve fabricated of high quality engineering grade plastic
- Brine valve for automatic operation
- Polypropylene brine tank





Elementary Principles Of Operation

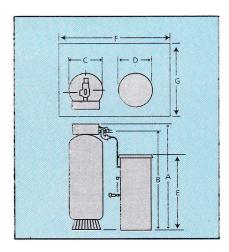
Strong acid cation resin in the sodium (Na) form is placed into service. During the sodium cation exchange water softening process, sodium ions are exchanged for undesirable quantities of calcium (Ca++), magnesium (Mg++) and sodium ions already present in the water being softened pass through the process unchanged. Upon exhaustion of the resin (as indicated by unacceptable hardness leakage), a regeneration sequence involving sodium chloride Nacl is utilized. The regeneration sequence reverse the above process and converts the strong acid cation resin back to the sodium form for the subsequent water softening cycle.

MEL brand water softeners utilize a top mount valves which features a down flow regeneration sequence as explained below:

Specification		AWS14	AWS21	AWS34	AWS59	AWS87	AWS107
specification	Model	SAWS14	SAWS21	SAWS34	SAWS59	SAWS87	SAWS107
		MWS14	MWS21	MWS34	MWS59	MWS87	MWS107
Flow Rate Max, (LPH)		500	1000	1500	2000	3000	4000
Flow Rate Min, (LPH)		50	100	150	200	300	400
Max Output between two R	Regenerations, lit	11,250	22,500	33,750	45,000	67,500	90,000
Removal Capacity of Resin	, gm as CaCo3	980	1470	2380	4130	6090	7490
Resin Volume Lit		14	21	34	59	87	107
PE Resin Cylinder, Size: di	a x height, inch	8x35	8x48	10x54	12x65	14x65	16x65
Salt Tank, Model		PE-60	PE-60	PE-60	PE-120	PE-120	PE-200
Salt tank size dia x height,	mm .	330x705	330x705	330x705	390x770	390x770	505x995
Salt reqd. per Regeneration	n, kg	4	5	9	15	22	27
Inlet/Outlet pipe size, inch		1/2"	1/2"	3/4"	1"	1"	1.1/4"

Dimension

	А	В	С	D ,	E	F	G
AWS14	1079	903	210	330	705	1930	1530
SAWS/MWS14	903	903	210	330	705	1930	1530
AWS21	1400	1224	210	330	705	1930	1530
SAWS/MWS21	1224	1224	210	330	705	1930	1530
AWS34	1569	1393	260	330	705	1980	1530
SAWS/MWS34	1393	1393	260	330	705	1980	1530
AWS59	1848	1672	305	390	770	2090	1590
SAWS/MWS59	1672	1672	305	390	770	2090	1590
AWS87	1848	1672	369	390	770	2140	1590
SAWS/MWS87	1672	1672	369	390	770	2140	1590
AWS107	1855	1679	407	505	955	2305	1705
SAWS/MWS107	1679	1679	407	505	955	2305	1705



- AWS: Auto Water Softener SAWS: Semi Auto Water Softener MWS: Menual Water Softener
- ** Because of constant endeavour for improvement the above data may vary from those quoted above and are therefore subjected to confirmation.

HEATERLESS STEAM IRON

HEAT PROOF COVER

MODEL SI 39C MODEL SI 58C



		[<u></u>	Γ ,
MATERIALS	WEIGHT	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	· 205mm (200000000000000000000000000000000000
STAINLESS STEEL	2 KG	Ĩ (S	S FO
		L 140mm —	
		WOVEN & KNIT	SWEATER

Upgraded with additional new features

- ▶ Heaterless Steam Iron is heated by steam and so every material is exempted form scorching.
- Heaterless Steam Iron does not need electricity. So the structure comes simple.
- There are no heating element thermostat, wire cord, thumb switch, solenoid etc. so you will not suffer costly downtime.
- Our new venturi valve assures dry steam and no water drop from icon.
- Heaterless Steam Iron has an open-end design that takes the hassle out of pressing pockets, sleeves and other hard-to-reach places.
- Heaterless Steam Iron is even lighter weighted for comfortable use and its steam lever is specially designed for easier operation.
- Handle is made of wood, thermal insulated and well fit to operatiors palm.

VACUUMING IRON TABLE

FEATURES

- ► For better finishing of garments
- ► Increased productivity
- ► Become Moisture free/dry
- ▶ Prevents fungus growth on garments
- Poly bagging possible immediately after ironing
- ► Model VT 750, VT 750-S, VT 900
- Sturdy construction robust frame
- ► Replaceable top cover
- ► Vaccum motor operates on requirement only
- Level adjusting screws
- ▶ Epoxy painted



Model	VT 750	VT 900				
Table Top Size (mm x mm)	750 x 1200 900 x 1500					
Weight	120 kg 160 kg					
Color	Top-Barger Blue, Columm-Navy Blue					
M.O.C.	Body: M.S. Sheet 14/16 Swg Flat Bar: M.S 1"W x 3/16"t Angle: M.S, 1.1/2" x 1.1/2" x 3/16"t					
Impeller	M.S, 11" Dia x 4" w					
Power Supply	220V/1Ph/50Hz ,					
Motor	1HP / 4 Pole / 1450 RPM	2HP/4Pole/1450 RPM				

THREAD SUCKING MACHINE



TECHNICAL SPECIFICATION

Model	TS 05-15	TS 05-12	
Size(mm x mm x mm)	765D x 1360W x 1525H	765D x 1360W x 1525H	
Impeller Size	15"D x 5"W	12"D x 5"W	
Weight	200Kg	205Kg	
Color	Olive	Olive	
M.O.C	M.S	M.S	
Power Supply	415V / 3Ph / 50Hz / AC	415V / 3Ph / 50Hz / AC	
Motor	3 HP / 1400 RPM	7.5 Hp / 2800 RPM	

THE IDEAL MACHINE FOR SUCKING OFF LOOSE THREAD

- ► The vacuum is so powerful that T-Shirts, Shirts, Blouses etc will be sucked inside by simply holding them in front of the machine
- ▶ The machine is equipped with a special anti-pollution filter-system, i.e.thread cleaning box inside the machine which is easy to clean.
- Easy to operate & maintain. Machine is turned on/off through seperate switch.
- The coverplate is made of plexiglass so that the operator can see the whole procedure
- Soft cover inside to avoid any button damage

FABRIC INSPECTION MACHINE

FEATURES

- Latest Technology
- Reliability
- Warranty
- After Sales Service

Now a days Fabric Inspection Machine is widely used to confirm quickly the defectiveness of fabrics. Modern Erection Ltd. has manufactured Fabric Inspection Machine following a new advanced design based on many years of experience on Garments Finishing



Machinery. The quality components of the machine give you ultimate satisfaction and ensure long life of the machine. The machine is suitable for woven and knit fabrics.

ADVANTAGES:

- Suitable Design.
- Easy operating system and steady speed both front & back movement.
- Step less speed control.
- · Counting meter, which automatically shows length of the fabric rolled.
- Adjustable cloth winding tension
- Equipped with Inverter for control of speed.
- Suitable for fabric roll in circular shape only.

TECHNICAL SPECIFICATION

Model	FIM 6.55
Size	6'-5"L x 6'-4"W x 6'-6"H
Working Width	6'-0" (max)
Net Weight	650Kg
Gross Weight	660Kg
Color	Top-Light Blue,Column-Birch Grey
M.O.C	M.S
Power Supply	415V / 3Ph / AC 50Hz
V.S. Motor	2 HP
Fabric roll weight capacity	Suitable for fabric roll load of 80 kgs for forward & reverse movement and 130 kgs for forward movement only.

^{**} Because of constant endeavour for improvement the above data may vary from those quoted above and are therefore subjected to confirmation.

पूर्यंगेना नय, ठाँ नितालन वयनात व्यवश्व

(১০ টি অতি জরুরী বিষয়)

- ত্র অবশ্যই কেবলমাত্র দক্ষ, অভিজ্ঞ এবং বয়লার অধিদপ্তর কর্তৃক সার্টিফিকেট প্রাপ্ত অপারেটর দ্বারা বয়লার পরিচালনা করুন।
- 支 বয়লারের সেফ্টি ভাল্পটি ঠিক আছে কি না এ ব্যাপারে নিশ্চিত হউন।
- ত অপারেটিং প্রেসার কাট-আউটটির কার্যকারিতা সম্পর্কে নিশ্চিত হউন।
 - 8 বয়লারের লো ওয়াটার কাট-অফ এর কার্যকারিতা সম্পর্কে নিশ্চিত হউন।
 - ে বয়লারের ওয়াটার লেভেল গেজ-গ্লাসটি সর্বদা পরিচ্ছন্ন ও অক্ষত রাখুন।
 - ড বয়লার চালু অবস্থায় বয়লারের রক্ষনাবেক্ষণ থেকে বিরত থাকুন। যদি রক্ষনাবেক্ষণ জরুরী হয় তবে বয়লারটি বন্ধ করে ঠান্ডা হওয়া পর্যন্ত অপেক্ষা করুন।
 - কাথাও কোন ষ্টীম-লিকেজ পরিলক্ষিত হলে সাথে সাথে বয়লার বন্ধ করে
 প্রয়োজনীয় মেরামতের পর পুনরায় চালু করুন।
 - চি বয়লারটি অবশ্যই বয়লার অধিদপ্তর কর্তৃক নির্দেশিত প্রেসার সীমার মধ্যে পরিচালনা করুন।
 - 🔊 প্রস্তুতকারকের ম্যানুয়েলের নির্দেশানুযায়ী রক্ষনাবেক্ষণ নিশ্চিত করুন।
 - তি সর্বদা বয়লারের ষ্ট্রীম প্রেসার গেজ রিডিং লিপিবদ্ধ করুন এবং ওয়াটার লেভেল গেজ-গ্লাস পর্যবেক্ষণ করুন। কোন প্রকার অস্বাভাবিক শব্দ বা কম্পন অনুভূত হলে সাথে সাথে মেইন সুইচ বন্ধ করুন এবং আপনার বয়লার সরবরাহকারী অথবা বয়লারের দক্ষ ও অভিজ্ঞ প্রকৌশলীর সাথে যোগাযোগ করুন।

Service Helpline: (02) 8821202

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